



Dart Aerospace Ltd.
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K6A 1K7
Canada

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6726
RB 92700-10356-041-2
Job Sheet 184633



Part No: RB 92700-10356-041-2

Job Qty: 6 ea

Part Name: End Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 11/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB 92700-10356-041 Rev. A IPP Rev. A 18.06.04 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/5/18	11/5/18	0.00	0.00	Start Up Machining-3		JK 18-10-05
110	Mori Seiki	6 pcs	11/5/18	11/5/18	0.00	3.00	MORI SL2500Y		JK 18-10-05
120	QC	6 pcs	11/5/18	11/5/18	0.00	0.00	QC2 Machining-4		JK 18-10-05
130	QC	6 pcs	11/5/18	11/5/18	0.00	0.00	QC8 Machining-4		JK 18-11-05
140	Packaging	6 pcs	11/5/18	11/5/18	0.00	0.00	Packaging3-1		JK 18-11-05
150	QC21-SA	6 Ea	11/5/18	11/5/18	0.00	0.00	QC21		JK 18-11-05

Part Op Descriptions: 110 - 1-Machine as per DWG. FC355 FOLIO REV: AA DWG REV: A 2-Debur89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRR1.500	Round Bar Delrin 1.5" Color: Black	.7260 ft (.121 ea)	90-Start up Operation	S136552-69

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRR1.500	1	8	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
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Email: sales@dartaero.com
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Container No: S124401



Part: RB 92700-10356-041-2

Job No: 184633

Serial No/Batch: S124401

Revision: A

Inspector:

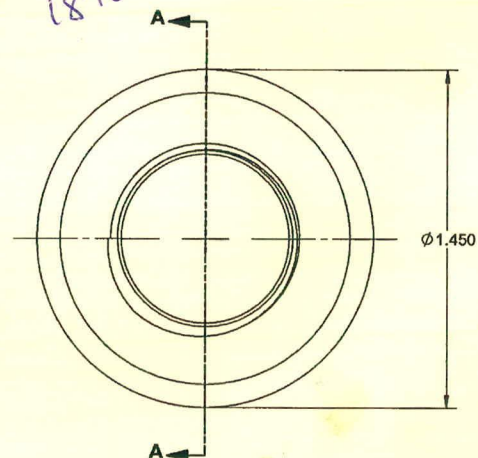
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Instructions:

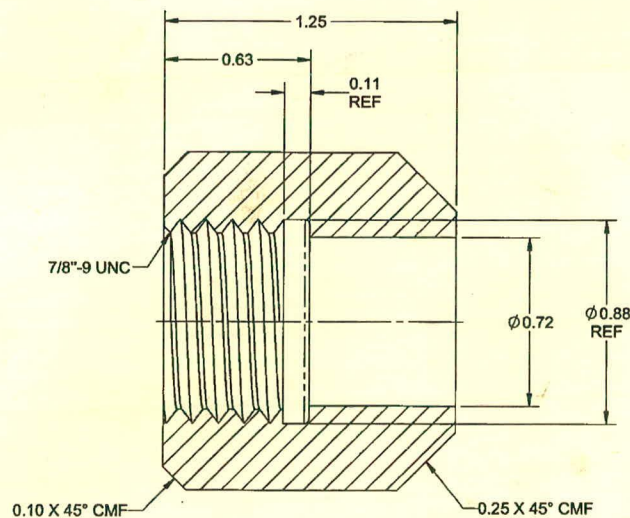
Date: 11/05/18

Plex 10/29/18 7:38 AM dart.lacelle.linda

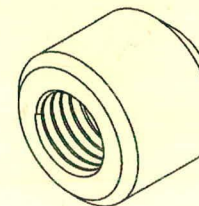
SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184633 MJS
181029



RB 92700-10356-041-2 END BUSHING



SECTION A-A



NOTES:

- 1) MATERIAL: BLACK DELRIN / ACETAL ASTM D6100 / NYLON 6 (BLACK)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = ± 0.1 " / ± 1 "
X.XX = ± 0.01 " / ± 0.5 "
X.XXX = ± 0.005 " / ± 0.1 "
X.XXXX = ± 0.0005 " / ± 0.05 "
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 "
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	MJS	TOOL PART #	REV. A
MFG. APPR.	DP	RB 92700-10356-041	SHEET 3 OF 6
APPROVED	MJS	TITLE	SCALE
DATE 5/30/2018		BEARING ALIGNMENT TOOL	NTS
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